



# MEEVER USA

## YOUR PARTNER IN ANCHORAGE



> [WWW.MEEVERUSA.COM](http://WWW.MEEVERUSA.COM)

+1 (866) 313 8770



### **The specialist in the production of anchorage systems**

We are an independent and service-oriented supplier of various anchorage systems for numerous applications within the foundation industry.

Based on many years of experience and expertise, we develop and produce our various systems, whereby we are prepared to think along with the customer about the most suitable project-specific solution for each customer at every level. The ultimate quality of the systems we produce is always paramount, as our products form an important basis of the construction in which they are applied. With **custom-made** sizes and threads, we are able to create a fitting solution for any project.

Our systems, consisting of steel tubes or bars, can be processed horizontally, vertically or diagonally. This creates a stable and, in many cases, **future-proof** form of anchoring for steel sheet piling, quay walls or (concrete) foundations.

For the production of our various anchor systems and the application of possible **double corrosion protection**, we have a spacious and modern production hall, which is equipped with all necessary modern technical means to guarantee the quality of our end product.

Due to the spacious dimensions of our production hall, we are able to produce long lengths under **conditioned conditions**, which minimizes the sensitive on-site work on certain projects.

Production takes place under the applicable standards and guidelines. The production process is guaranteed by a certified **Factory Production Control System** in accordance with EN 1090.

### **Anchorage systems with a 72/100 sustainability score**

Through a Life Cycle Assessment calculation, our HTAB anchor systems have achieved a MKI (Environmental Cost Indicator) score of 72/100 sustainability compared to the results of the Dutch Environmental Database. These calculations were performed by an independent and certified third party after which a second verification also took place.

With this MKI score based on the LCA calculation, our customers can be confident that they are getting a product that not only meets current quality standards, but also contributes to sustainable production and application of materials.

**WE STAND FOR RELIABLE  
AND GUARANTEED QUALITY**





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# HOT ROLLED ANCHOR BARS





**This Solid Anchor Rod is supplied as a fully Hot-Rolled Product including threads. The full-length thread makes it possible to connect bar segments to the desired length using coupling sleeves.**

This Massive System can be installed in the ground via a drilling process with single or double Casing Tubes, but can also be used as an Anchor between a quay wall and anchor wall construction.

Optionally, this system can be executed with double corrosion protection, whereby a plastic casing is placed around the steel rod, which is injected with grout. This process takes place under conditioned and controlled circumstances, which in principle results in an infinite life span.

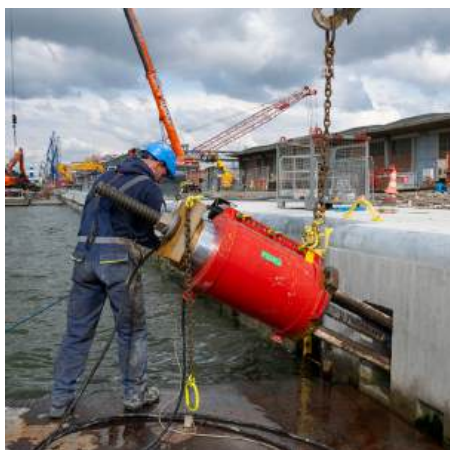
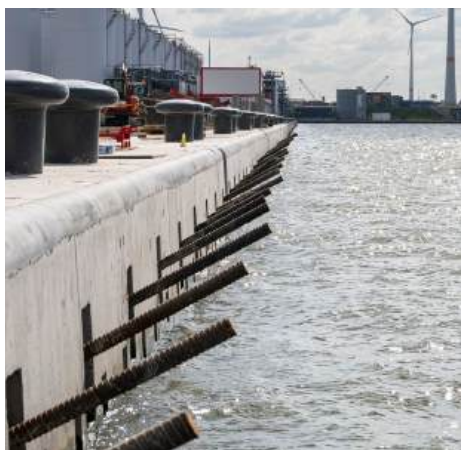
Various (tailor-made) options are available for connecting the Anchor Rod to the construction in the form of nuts, plates, anchor seats, etc.

The system is available in two steel qualities (550/620 and 670/800) and in a standard range of diameters.

Suitable and sufficient coupling sleeves and nuts are available for every diameter.

#### **Project: Fifth Harbour Dock No**

We delivered 112 anchors of type HRAB-75.0-R with a length of 119.8 ft to the Fifth Harbouw Dock. These anchors are of steelgrade 670/800 and, due to the length, delivered to the construction site in two parts. The anchor rods are factory fitted with double-corrosion protection to ensure “endless” service life. All parts susceptible to corrosion are expertly packaged using plastic and cement encasings.





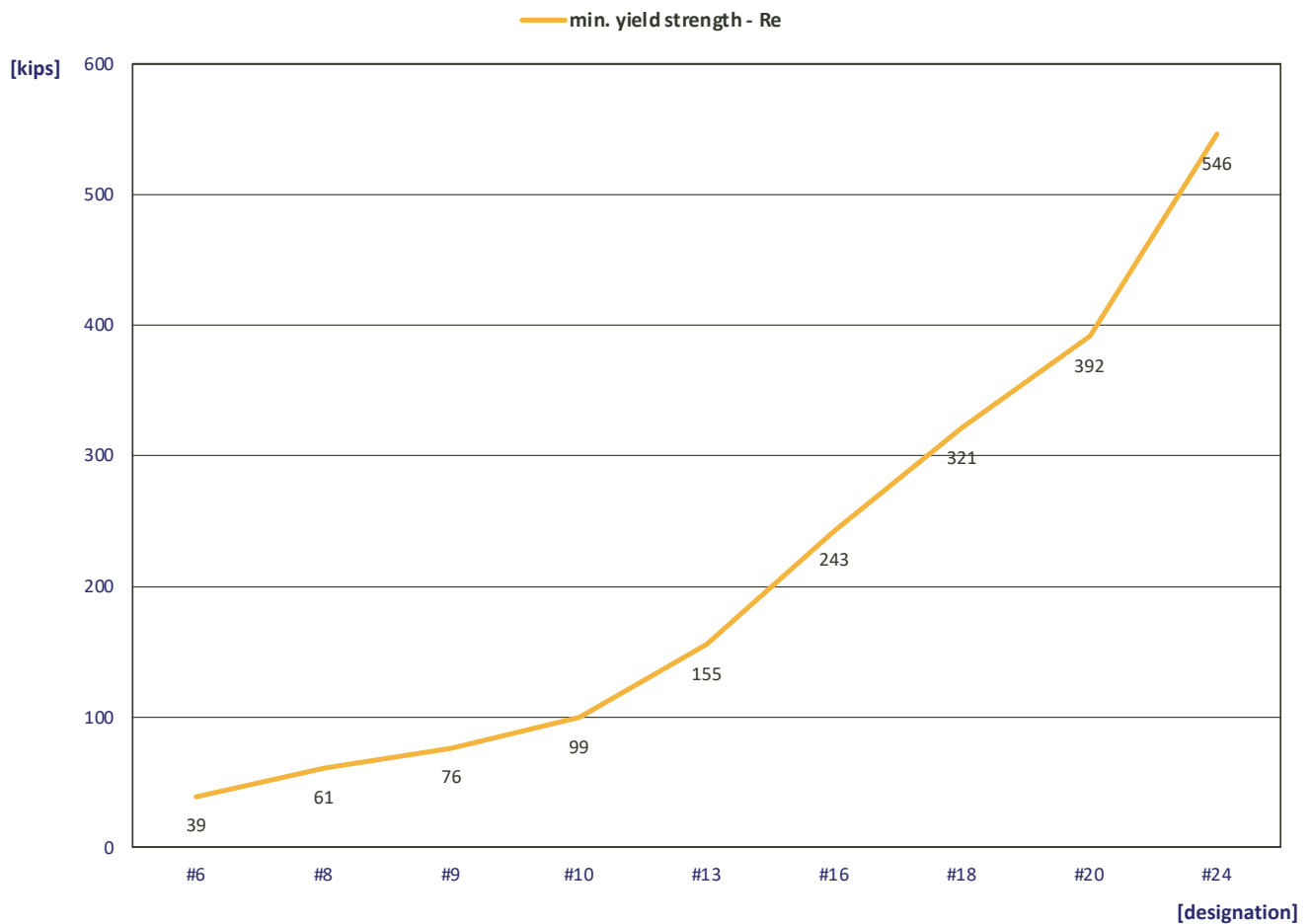
## HOT ROLLED ANCHOR BARS (GRADE 80/90)

designation	diameter	cross-sectional area	grade	weight	min. yield stress Re	min. yield strength Re
	<i>in</i> [mm]	<i>in2</i> [mm2]	<i>ksi</i> [MPa]	<i>lbs/ft</i> [kg/m]	<i>ksi</i> [N/mm2]	<i>kips</i> [kN]
#6	0.79	0.49	80/90	1.66	80	39
	20L	314	550/620	2.47	550	173
#8	0.98	0.76	80/90	2.59	80	61
	25L	491	550/620	3.85	550	270
#9	1.10	0.95	80/90	3.25	80	76
	28L	616	550/620	4.83	550	339
#10	1.26	1.25	80/90	4.24	80	99
	32L	804	550/620	6.31	550	442
#13	1.57	1.95	80/90	6.63	80	155
	40L	1257	550/620	9.86	550	691
#16	1.97	3.04	80/90	10.36	80	243
	50L	1963	550/620	15.41	550	1.080
#18	2.26	4.02	80/90	13.70	80	321
	57.5L	2597	550/620	20.38	550	1428
#20	2.50	4.91	80/90	16.71	80	392
	63.5L	3167	550/620	24.86	550	1742
#24	2.95	6.85	80/90	23.30	80	546
	75L	4418	550/620	34.68	550	2430



- Steelgrade '80/90'
- HRAB's are also available with double corrosion protection (DCP)

## HRAB - grade 80/90



The given data is only indicative and no further rights can be derived from it.



## HOT ROLLED ANCHOR BARS (GRADE 75/80 & GRADE 80/100)

designation	diameter	cross-sectional	grade	weight	min. yield stress	min. yield strength
		area			Re	Re
	<i>in</i>	<i>in</i> <sup>2</sup>	<i>ksi</i>	<i>lbs/ft</i>	<i>ksi</i>	<i>kips</i>
	<i>[mm]</i>	<i>[mm</i> <sup>2</sup> <i>]</i>	<i>[MPa]</i>	<i>[kg/m]</i>	<i>[N/mm</i> <sup>2</sup> <i>]</i>	<i>[kN]</i>
#5	0.63	0.31	75/80	1.06	73	23
	16L	201	500/550	1.58	500	101
#6	0.79	0.49	75/80	1.66	73	35
	20L	314	500/550	2.47	500	157
#8	0.98	0.76	75/80	2.59	73	55
	25L	491	500/550	3.85	500	245
#9	1.10	0.95	75/80	3.25	73	69
	28L	616	500/550	4.83	500	308
#10	1.26	1.25	75/80	4.24	73	90
	32L	804	500/550	6.31	500	402
#13	1.57	1.95	75/80	6.63	73	141
	40L	1257	500/550	9.86	500	628
#16	1.97	3.04	75/80	10.36	73	221
	50L	1963	500/550	15.41	500	982
#18	2.26	4.02	80/100	13.70	80	324
	57.5L	2597	555/700	20.38	555	1441
#20	2.50	4.91	80/100	16.71	80	395
	63.5L	3167	555/700	24.86	555	1758
#24	2.95	6.85	75/80	23.30	73	497
	75L	4418	500/550	34.68	500	2209





- Steelgrade '75/80' & '80/100'
- HRAB's are also available with double corrosion protection (DCP)

## HRAB - grade 75/80 & grade 80/100



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## HOT ROLLED ANCHOR BARS (GRADE 100/115)

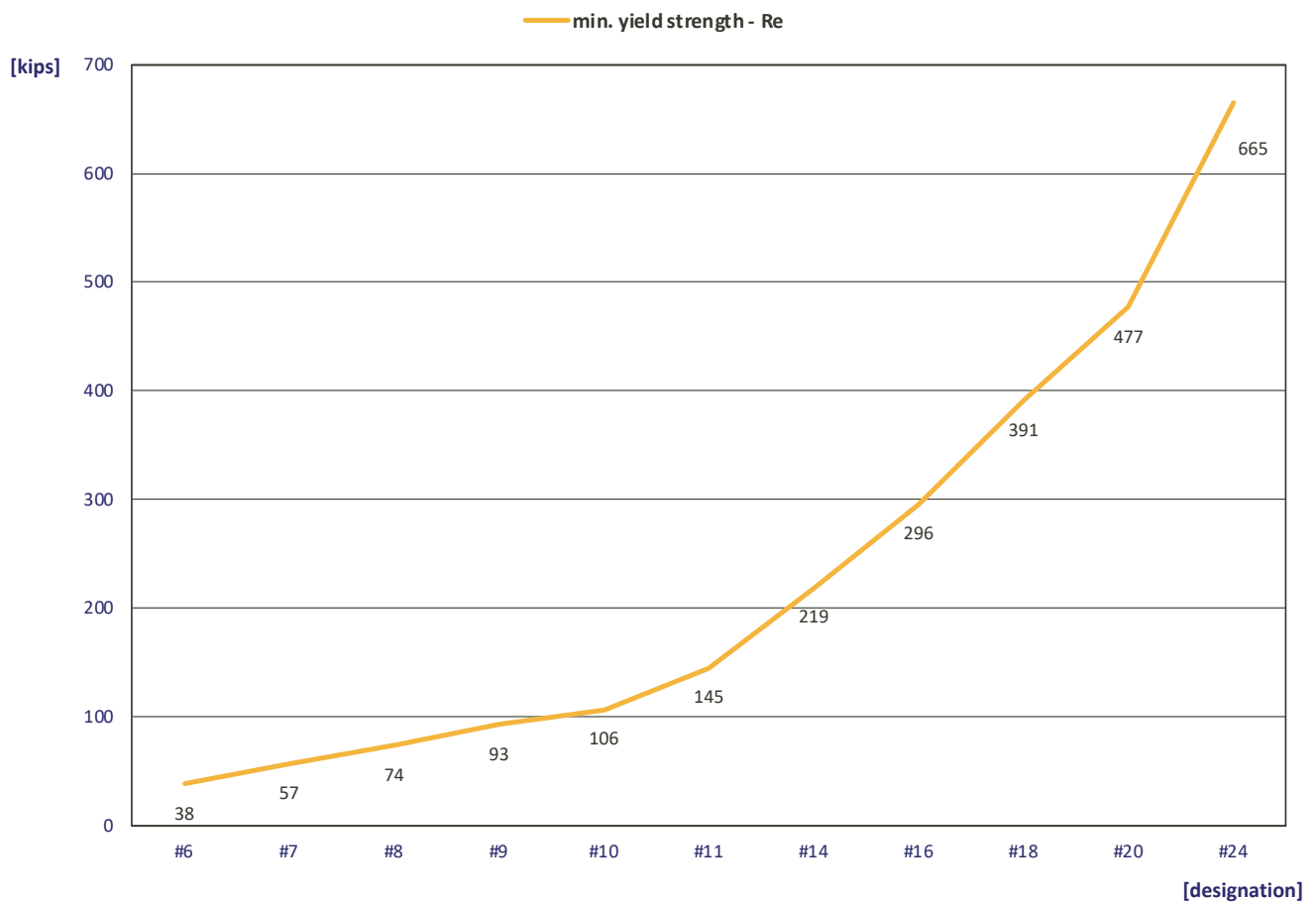
designation	diameter	cross-sectional area	grade	weight	min. yield stress Re	min. yield strength Re
	<i>in</i> [mm]	<i>in2</i> [mm2]	<i>ksi</i> [MPa]	<i>lbs/ft</i> [kg/m]	<i>ksi</i> [N/mm2]	<i>kips</i> [kN]
#6	0.71	0.39	100/115	1.34	97	38
	18R	254	670/800	2.00	670	170
#7	0.87	0.59	100/115	2.01	97	57
	22R	380	670/800	2.98	670	255
#8	0.98	0.76	100/115	2.59	97	74
	25R	491	670/800	3.85	670	329
#9	1.10	0.95	100/115	3.25	97	93
	28R	616	670/800	4.83	670	413
#10	1.18	1.10	100/115	3.73	97	106
	30R	707	670/800	5.55	670	474
#11	1.38	1.49	100/115	5.08	97	145
	35R	962	670/800	7.55	670	645
#14	1.69	2.25	100/115	7.66	97	219
	43R	1452	670/800	11.40	670	973
#16	1.97	3.04	100/115	10.36	97	296
	50R	1963	670/800	15.41	670	1316
#18	2.26	4.02	100/115	13.70	97	391
	57.5R	2597	670/800	20.38	670	1740
#20	2.50	4.91	100/115	16.71	97	477
	63.5R	3167	670/800	24.86	670	2122
#24	2.95	6.85	100/115	23.30	97	665
	75R	4418	670/800	34.68	670	2960





- Steelgrade '100/115'
- HRAB's are also available with double corrosion protection (DCP)

## HRAB - grade 100/115



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# SOLID THREADED ANCHOR BARS



**This system consists of a Solid Round Steel Rod, which is threaded along its entire length. The thread is cold rolled onto the rod during the production process. The full-length thread makes it possible to connect bar segments to the desired length by means of coupling sleeves.**

This massive system can be installed in the ground via a drilling process with single or double Casing Tubes, but can also be used as an Anchor between a quay wall and anchor wall construction.

Optionally, this system can be executed with double corrosion protection, whereby a plastic casing is placed around the steel rod, which is injected with grout. This process takes place under conditioned and controlled circumstances, which in principle results in an infinite life span.

Various (tailor-made) options are available for connecting the Anchor Rod to the construction in the form of nuts, plates, anchor seats, etc.

The system is available in two steel qualities (S355 and S500) and in a wide range of diameters. Because of the possibility to optimise the bar diameter down to the mm, it is possible to avoid the unnecessary use of too much steel. The careful and efficient use of raw materials is certainly an advantage here, our STAB System enables both cost- and environmentally-conscious Anchoring.

Suitable and sufficient coupling sleeves and nuts are available for every diameter.

### **Project: Delfzijl, the Netherlands**

We supplied a total of 100 tons of solid threaded anchor bars for a project in the Netherlands. The anchor bars have lengths of 31.8 - 82.0 feet.





## SOLID THREADED ANCHOR BARS (GRADE 50/70)

designation	diameter	cross-sectional area	grade	weight	min. yield stress Re	min. yield strength Re
	<i>in</i> [mm]	<i>in<sup>2</sup></i> [mm <sup>2</sup> ]	<i>ksi</i> [MPa]	<i>lbs/ft</i> [kg/m]	<i>ksi</i> [N/mm <sup>2</sup> ]	<i>kips</i> [kN]
#13	1.57	1.95	50/70	6.63	51	100
	40	1257	355/470	9.86	355	446
#15	1.77	2.47	50/70	8.39	51	127
	45	1590	355/470	12.48	355	565
#16	1.97	3.04	50/70	10.36	51	157
	50	1963	355/470	15.41	355	697
#18	2.17	3.68	50/70	12.53	51	190
	55	2376	355/470	18.65	355	843
#19	2.36	4.38	50/70	14.91	51	226
	60	2827	355/470	22.20	355	1004
#21	2.56	5.14	50/70	17.50	51	265
	65	3318	355/470	26.05	355	1178
#23	2.76	5.97	50/70	20.30	51	307
	70	3848	355/470	30.21	355	1366
#24	2.95	6.85	50/70	23.30	51	353
	75	4418	355/470	34.68	355	1568
#26	3.15	7.79	50/70	26.51	51	401
	80	5027	355/470	39.46	355	1784
#27	3.35	8.80	50/70	29.93	51	453
	85	5675	355/470	44.54	355	2014
#29	3.54	9.86	50/70	33.56	51	508
	90	6362	355/470	49.94	355	2258
#31	3.74	10.99	50/70	37.39	51	566
	95	7088	355/470	55.64	355	2516
#32	3.94	12.17	50/70	41.43	51	627
	100	7854	355/470	61.65	355	2788

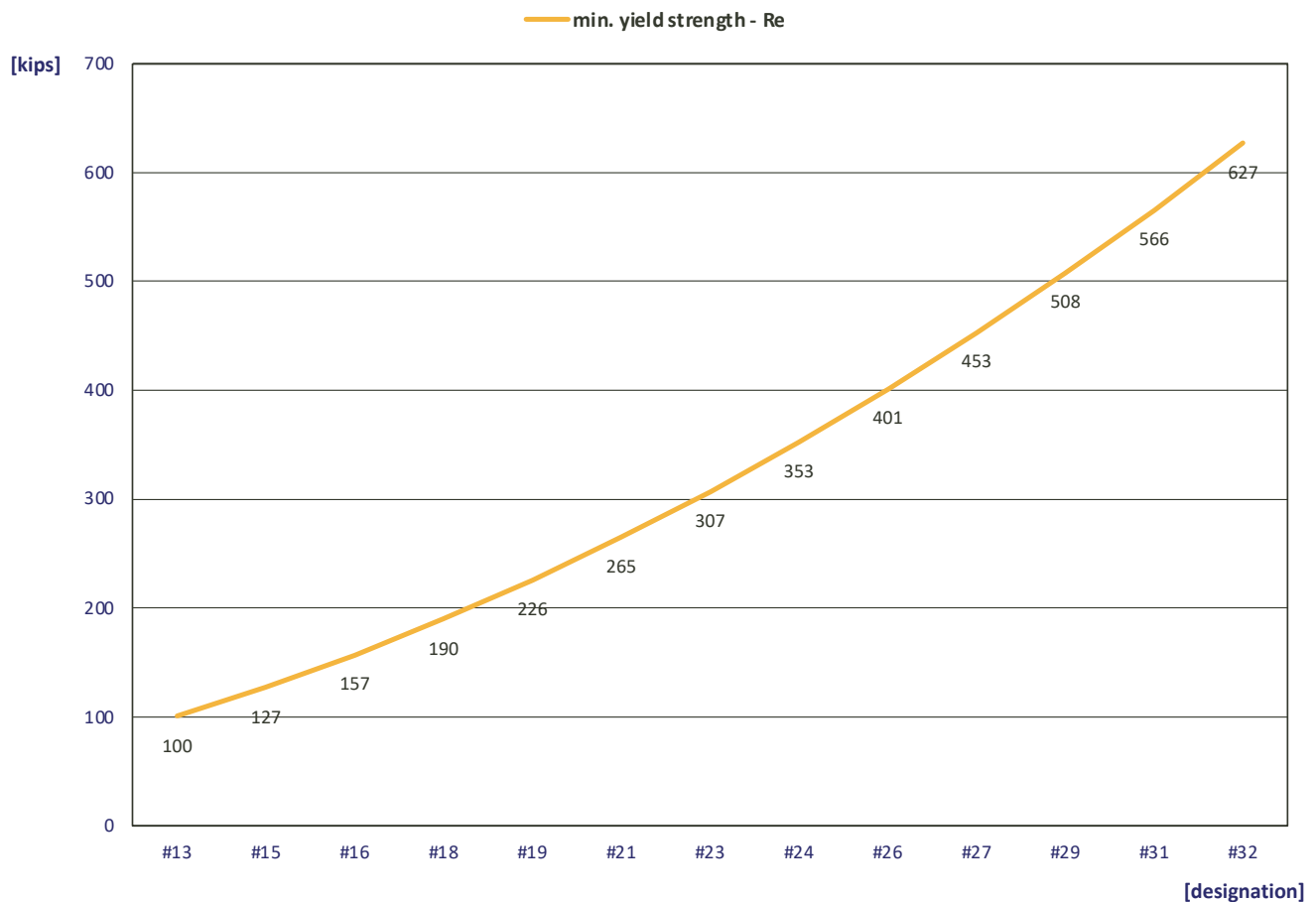




- Steelgrade '50/70'
- Including Sharpytest min. 27J at -20°C on basematerial
- Additional diameters available on request
- STAB's are also available with double corrosion protection (DCP)

*Customisation  
is possible.*

## STAB - grade 50/70



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## SOLID THREADED ANCHOR BARS (GRADE 75/100)

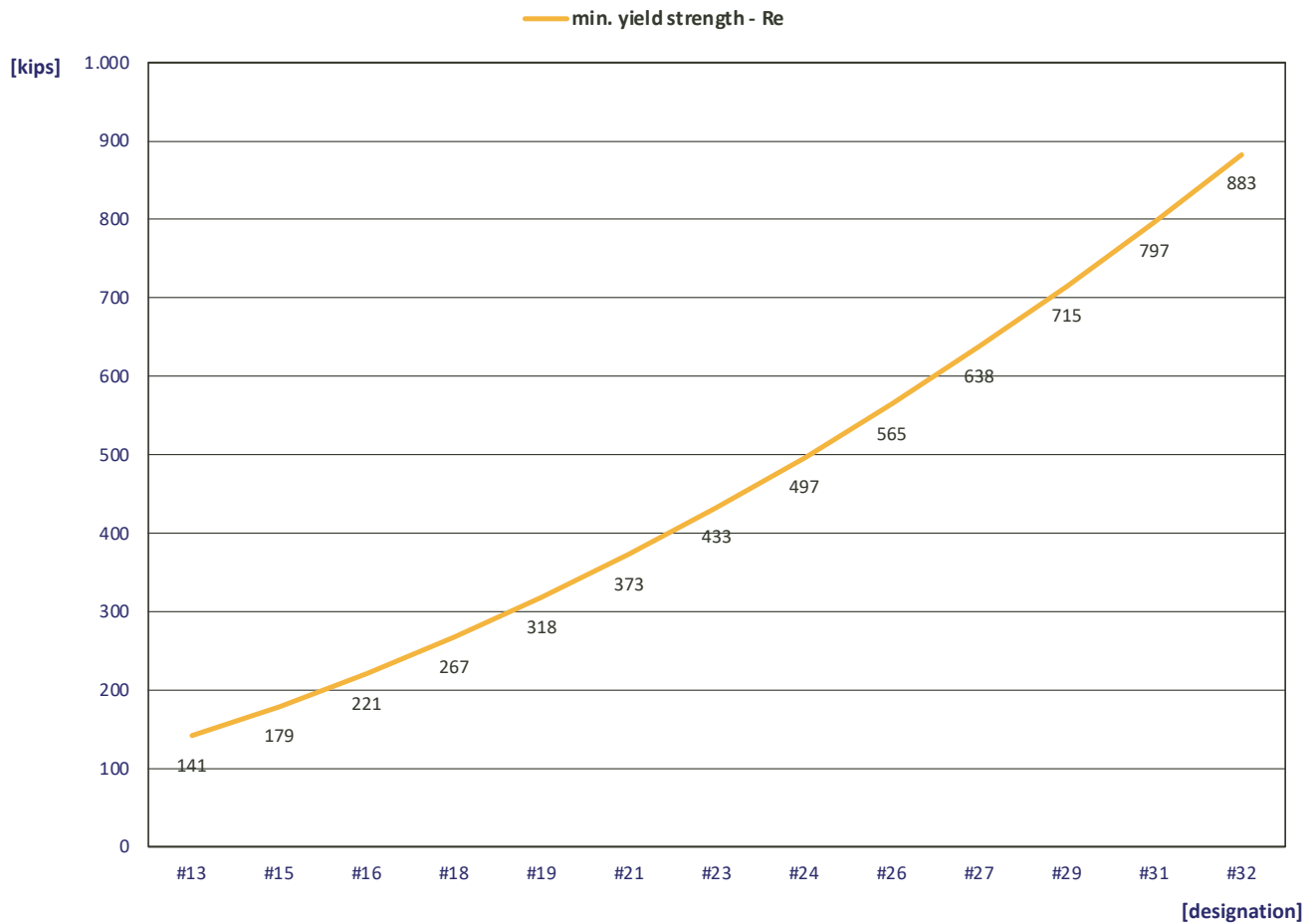
designation	diameter	cross-sectional area	grade	weight	min. yield stress Re	min. yield strength Re
	<i>in</i> [mm]	<i>in<sup>2</sup></i> [mm <sup>2</sup> ]	<i>ksi</i> [MPa]	<i>lbs/ft</i> [kg/m]	<i>ksi</i> [N/mm <sup>2</sup> ]	<i>kips</i> [kN]
<b>#13</b>	<b>1.57</b>	<b>1.95</b>	<b>75/100</b>	<b>6.63</b>	<b>73</b>	<b>141</b>
	40	1257	500/700	9.86	500	628
<b>#15</b>	<b>1.77</b>	<b>2.47</b>	<b>75/100</b>	<b>8.39</b>	<b>73</b>	<b>179</b>
	45	1590	500/700	12.48	500	795
<b>#16</b>	<b>1.97</b>	<b>3.04</b>	<b>75/100</b>	<b>10.36</b>	<b>73</b>	<b>221</b>
	50	1963	500/700	15.41	500	982
<b>#18</b>	<b>2.17</b>	<b>3.68</b>	<b>75/100</b>	<b>12.53</b>	<b>73</b>	<b>267</b>
	55	2376	500/700	18.65	500	1188
<b>#19</b>	<b>2.36</b>	<b>4.38</b>	<b>75/100</b>	<b>14.91</b>	<b>73</b>	<b>318</b>
	60	2827	500/700	22.20	500	1414
<b>#21</b>	<b>2.56</b>	<b>5.14</b>	<b>75/100</b>	<b>17.50</b>	<b>73</b>	<b>373</b>
	65	3318	500/700	26.05	500	1659
<b>#23</b>	<b>2.76</b>	<b>5.97</b>	<b>75/100</b>	<b>20.30</b>	<b>73</b>	<b>433</b>
	70	3848	500/700	30.21	500	1924
<b>#24</b>	<b>2.95</b>	<b>6.85</b>	<b>75/100</b>	<b>23.30</b>	<b>73</b>	<b>497</b>
	75	4418	500/700	34.68	500	2209
<b>#26</b>	<b>3.15</b>	<b>7.79</b>	<b>75/100</b>	<b>26.51</b>	<b>73</b>	<b>565</b>
	80	5027	500/700	39.46	500	2513
<b>#27</b>	<b>3.35</b>	<b>8.80</b>	<b>75/100</b>	<b>29.93</b>	<b>73</b>	<b>638</b>
	85	5675	500/700	44.54	500	2837
<b>#29</b>	<b>3.54</b>	<b>9.86</b>	<b>75/100</b>	<b>33.56</b>	<b>73</b>	<b>715</b>
	90	6362	500/700	49.94	500	3181
<b>#31</b>	<b>3.74</b>	<b>10.99</b>	<b>75/100</b>	<b>37.39</b>	<b>73</b>	<b>797</b>
	95	7088	500/700	55.64	500	3544
<b>#32</b>	<b>3.94</b>	<b>12.17</b>	<b>75/100</b>	<b>41.43</b>	<b>73</b>	<b>883</b>
	100	7854	500/700	61.65	500	3927



- Steelgrade '75/100'
- Including Sharpytest min. 27J at -20°C on basematerial
- Additional diameters available on request
- All thicknesses between 40-100 mm possible
- STAB's are also available with double corrosion protection (DCP)

**Customisation  
is possible.**

## STAB - grade 75/100



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# HOLLOW THREADED ANCHOR BARS



**The principle of this Anchor System is characterised by a Hollow Tube that is threaded over its entire length. The thread is cold rolled onto the Seamless Pipe during the production process. With the use of a suitable drill head, this tube can be drilled into any possible base. The full-length thread makes it possible to use coupling sleeves to constantly connect pipe segments until the desired depth is reached.**

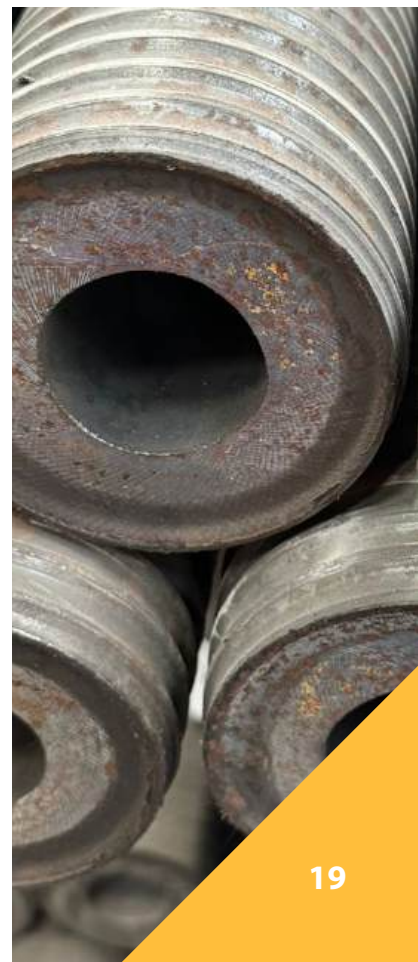
The Hollow Tube functions as a Drill and Injection Tube during the installation process and as a tensile, compression and reinforcement element in the final phase. During installation, a bond is created between the grout body, the surrounding soil layers and the Hollow Tube acting as a tensile element. This creates a foundation element that can support tensile, compressive and cyclic loads.

Various (custom) options are available for connecting the Anchor to the construction in the form of nuts, plates, anchor seats, etc.

The system is supplied as standard with base pipes in steel quality E500/700 and a minimum impact value of 27J at -20 °C. We have a wide range of available diameters/wall thicknesses. Required segment lengths can be determined on a project-specific basis. Suitable and sufficient coupling sleeves and nuts are available for each Anchor Type.

### **Project: Quay construction Smulders**

For Smet Group Nederland BV, we were commissioned to supply the materials for anchoring a quay construction on the Smulders site in Vlissingen, the Netherlands. Smet-F&C successfully applied 237 heavy-duty self-drilling anchors with diameters of 4 and 4.5 inch and increasing lengths up to 160.8 ft long. In total, this involved approximately 600 tons of anchor materials.





## HOLLOW THREADED ANCHOR BARS (GRADE 75/100)

designation	cross-sectional area	grade	weight	min. yield stress Re	min. yield strength Re
<b>OD / ID</b>	<b>in<sup>2</sup></b>	<b>ksi</b>	<b>lbs/ft</b>	<b>ksi</b>	<b>kips</b>
[mm]	[mm <sup>2</sup> ]	[MPa]	[kg/m]	[N/mm <sup>2</sup> ]	[kN]
<b>44 / 26</b>	<b>1.34</b>	<b>75/100</b>	<b>4.56</b>	<b>73</b>	<b>97</b>
42.4 x 8.0	865	500/700	6.79	500	432
<b>44 / 20</b>	<b>1.68</b>	<b>50/70</b>	<b>5.72</b>	<b>73</b>	<b>122</b>
42.4 x 11.0	1085	500/700	8.52	500	543
<b>53 / 31</b>	<b>2.00</b>	<b>50/70</b>	<b>6.79</b>	<b>73</b>	<b>145</b>
51.0 x 10.0	1288	500/700	10.11	500	644
<b>53 / 29</b>	<b>2.14</b>	<b>50/70</b>	<b>7.29</b>	<b>73</b>	<b>155</b>
51.0 x 11.0	1.382	500/700	10.85	500	691
<b>53 / 26</b>	<b>2.34</b>	<b>50/70</b>	<b>7.98</b>	<b>73</b>	<b>170</b>
51.0 x 12.5	1512	500/700	11.87	500	756
<b>63 / 35</b>	<b>2.91</b>	<b>50/70</b>	<b>9.90</b>	<b>73</b>	<b>211</b>
60.3 x 12.5	1877	500/700	14.74	500	939
<b>63 / 28</b>	<b>3.45</b>	<b>50/70</b>	<b>11.75</b>	<b>73</b>	<b>250</b>
60.3 x 16.0	2227	500/700	17.48	500	1113
<b>72 / 42</b>	<b>3.86</b>	<b>50/70</b>	<b>13.13</b>	<b>73</b>	<b>280</b>
70.0 x 14.2	2489	500/700	19.54	500	1245
<b>72 / 35</b>	<b>4.47</b>	<b>50/70</b>	<b>15.23</b>	<b>73</b>	<b>324</b>
70.0 x 17.5	2886	500/700	22.66	500	1443
<b>72 / 30</b>	<b>4.87</b>	<b>50/70</b>	<b>16.57</b>	<b>73</b>	<b>353</b>
70.0 x 20.0	3142	500/700	24.66	500	1571
<b>78 / 48</b>	<b>4.28</b>	<b>50/70</b>	<b>14.57</b>	<b>73</b>	<b>310</b>
76.1 x 14.2	2761	500/700	21.68	500	1381
<b>78 / 41</b>	<b>4.99</b>	<b>50/70</b>	<b>16.99</b>	<b>73</b>	<b>362</b>
76.1 x 17.5	3222	500/700	25.29	500	1611
<b>78 / 36</b>	<b>5.46</b>	<b>50/70</b>	<b>18.59</b>	<b>73</b>	<b>396</b>
76.1 x 20.0	3525	500/700	27.67	500	1762
<b>85 / 48</b>	<b>5.54</b>	<b>50/70</b>	<b>18.85</b>	<b>73</b>	<b>402</b>
82.5 x 17.5	3574	500/700	28.05	500	1787
<b>85 / 43</b>	<b>6.09</b>	<b>50/70</b>	<b>20.71</b>	<b>73</b>	<b>441</b>
82.5 x 20.0	3927	500/700	30.83	500	1963
<b>85 / 38</b>	<b>6.52</b>	<b>50/70</b>	<b>22.18</b>	<b>73</b>	<b>473</b>
82.5 x 22.2	4206	500/700	33.01	500	2103



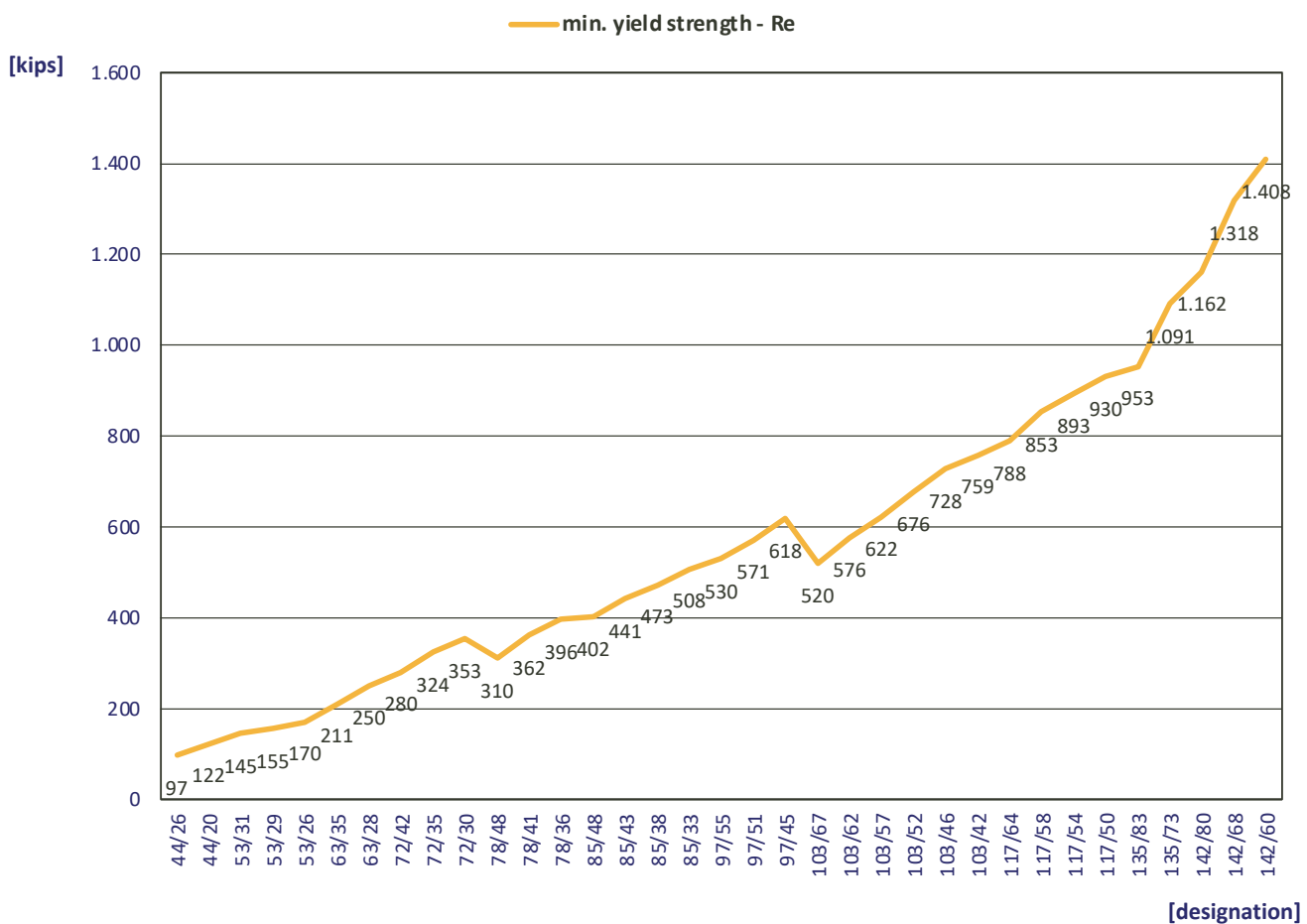


<b>85 / 33</b>	<b>7.00</b>	<b>50/70</b>	<b>23.82</b>	<b>73</b>	<b>508</b>
82.5 x 25.0	4516	500/700	35.45	500	2258
<b>97 / 55</b>	<b>7.30</b>	<b>50/70</b>	<b>24.86</b>	<b>73</b>	<b>530</b>
95.0 x 20.0	4712	500/700	36.99	500	2356
<b>97 / 51</b>	<b>7.87</b>	<b>50/70</b>	<b>26.78</b>	<b>73</b>	<b>571</b>
95.0 x 22.2	5077	500/700	39.86	500	2539
<b>97 / 45</b>	<b>8.52</b>	<b>50/70</b>	<b>29.00</b>	<b>73</b>	<b>618</b>
95.0 x 25.0	5498	500/700	43.16	500	2749
<b>103 / 67</b>	<b>7.17</b>	<b>50/70</b>	<b>24.39</b>	<b>73</b>	<b>520</b>
101.6 x 17.5	4624	500/700	36.30	500	2312
<b>103 / 62</b>	<b>7.95</b>	<b>50/70</b>	<b>27.05</b>	<b>73</b>	<b>576</b>
101.6 x 20.0	5127	500/700	40.25	500	2564
<b>103 / 57</b>	<b>8.58</b>	<b>50/70</b>	<b>29.21</b>	<b>73</b>	<b>622</b>
101.6 x 22.2	5538	500/700	43.47	500	2769
<b>103 / 52</b>	<b>9.33</b>	<b>50/70</b>	<b>31.73</b>	<b>73</b>	<b>676</b>
101.6 x 25.0	6016	500/700	47.23	500	3008
<b>103 / 46</b>	<b>10.04</b>	<b>50/70</b>	<b>34.15</b>	<b>73</b>	<b>728</b>
101.6 x 28.0	6474	500/700	50.82	500	3237
<b>103 / 42</b>	<b>10.46</b>	<b>50/70</b>	<b>35.60</b>	<b>73</b>	<b>759</b>
101.6 x 30.0	6748	500/700	52.97	500	3374
<b>117 / 64</b>	<b>10.87</b>	<b>50/70</b>	<b>37.00</b>	<b>73</b>	<b>788</b>
114.3 x 25.0	7014	500/700	55.06	500	3.507
<b>117 / 58</b>	<b>11,77</b>	<b>50/70</b>	<b>40.04</b>	<b>73</b>	<b>853</b>
114.3 x 28.0	7591	500/700	59.59	500	3796
<b>117 / 54</b>	<b>12.31</b>	<b>50/70</b>	<b>41.91</b>	<b>73</b>	<b>893</b>
114.3 x 30.0	7945	500/700	62.37	500	3973
<b>117 / 50</b>	<b>12.82</b>	<b>50/70</b>	<b>43.64</b>	<b>73</b>	<b>930</b>
114,3 x 32,0	8274	500/700	64.95	500	4137
<b>135 / 83</b>	<b>13.15</b>	<b>50/70</b>	<b>44.74</b>	<b>73</b>	<b>953</b>
133.0 x 25.0	8482	500/700	66.59	500	4241
<b>135 / 73</b>	<b>15.05</b>	<b>50/70</b>	<b>51.21</b>	<b>73</b>	<b>1.091</b>
133.0 x 30.0	9708	500/700	76.20	500	4854
<b>142 / 80</b>	<b>16.03</b>	<b>50/70</b>	<b>54.54</b>	<b>73</b>	<b>1.162</b>
139.7 x 30.0	10339	500/700	81.16	500	5169
<b>142 / 68</b>	<b>18.18</b>	<b>50/70</b>	<b>61.87</b>	<b>73</b>	<b>1.318</b>
139.7 x 36.0	11728	500/700	92.07	500	5864
<b>142 / 60</b>	<b>19.42</b>	<b>50/70</b>	<b>66.09</b>	<b>73</b>	<b>1.408</b>
139.7 x 40.0	12529	500/700	98.35	500	6264



- Steelgrade '75/100'
- Including Sharpytest min. 27J at -20°C on basematerial
- Additional dimensions available on request

## HTAB - grade 75/100



The given data is only indicative and no further rights can be derived from it.



## CONTACT US

### **Louisiana & Caribbean**

American Headquarters  
2309 Engineers Road  
Belle Chasse, LA 70037  
info@meeverusa.com  
+1 (866) 313 8770

### **Florida**

965 Leonard C. Taylor Parkway  
Green Cove Springs, FL 32043  
info@meeverusa.com  
+1 (866) 313 8770

### **The Netherlands**

Gorinchemsestraat 37  
Meerkerk, 4231 BE  
info@meever.nl  
+31 (183) 358 383





# MEEVER USA

Office locations

**Canada** *Montreal*  
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> [WWW.MEEVERUSA.COM](http://WWW.MEEVERUSA.COM)

+1 (866) 313 8770